RD-172—11-35 10M—N.B.

DATE

November 18, 1935.

NUMBER

SUBJECT: INSTALLATION OF CORD CYLINDER HEAD

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SERVICE BULLETIN In installing the Cord cylinder head, it must be remembered that in the cylinder head cap screws, three different lengths are employed.

On Page 2 of this bulletin, a diagram showing the location of the various length bolts is shown.

The position of the shortest cap screws is indicated by the letter A. (4 cap screws 1 5/16" long used).

The position of the cap screws slightly longer than the short cap screws is indicated by the letter B. (14 cap screws 1 21/32" long used).

The longest cap screws have their positions shown, indicated by the letter C. (6 cap screws 2 1/32" long used).

When installing the cylinder head, it is suggested that all cap screws should be started in position but not drawn up securely.

Tighten two center cap screws (See X, Page 2) first, then alternately tighten cap screws on either side of the center, working toward each end of the cylinder head.

Very truly yours,

AUBURN AUTOMOBILE COMPANY

Service Department.

VKWhite:emm

(Dealers - Distributors) (District Sales Managers)

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